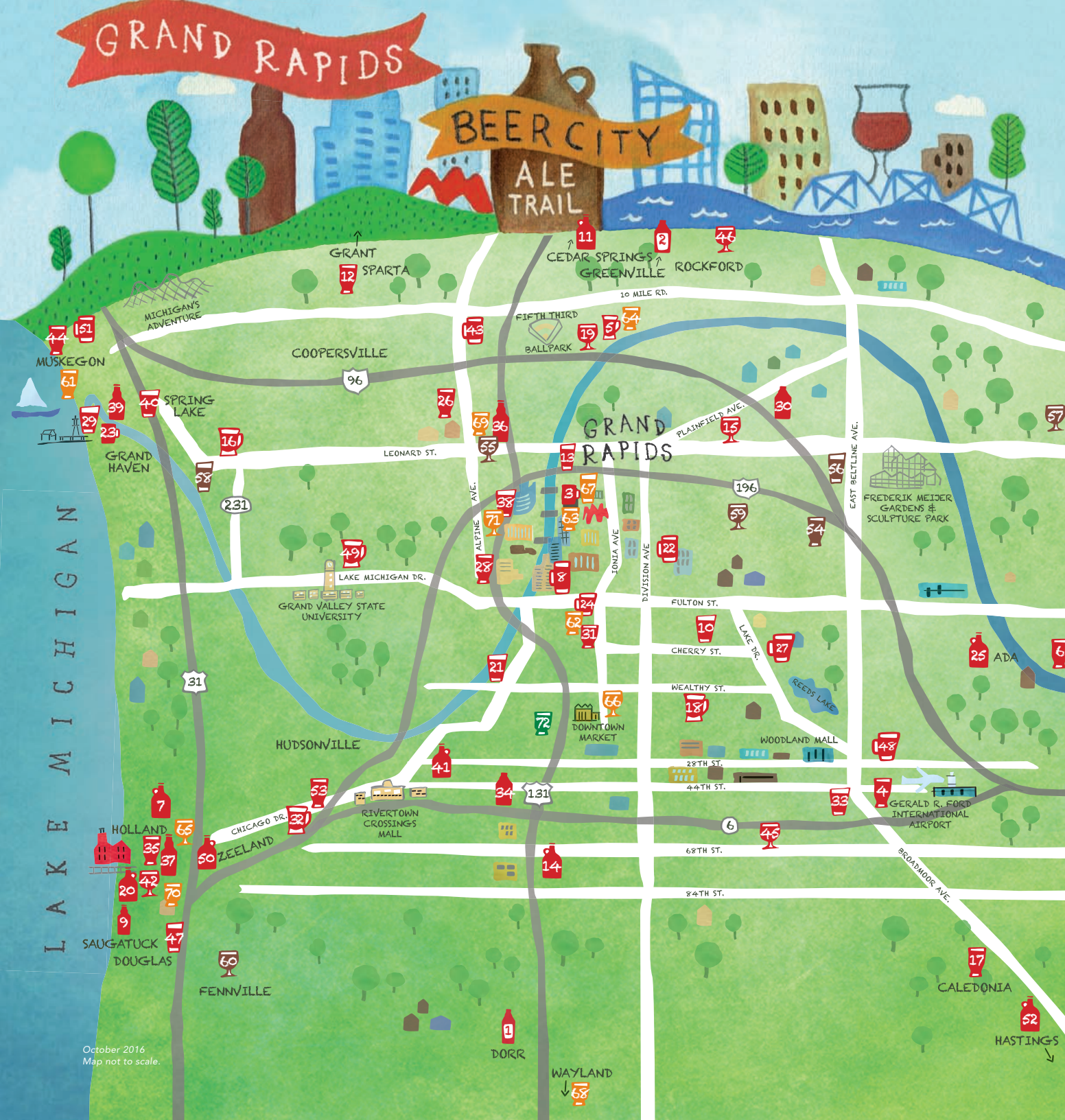




October 2016
Map not to scale.

Cheers for our Beers!

Beer City USA

Examiner.com

America's Best Beer Scene & Best Beer Town

USA Today, 2014 & 2016

1 of 6 Must Visit U.S. Cities for Beer Connoisseurs

Travel Channel, 2016

Top 13 Greatest U.S. Beer Cities

Swiftly, 2015

Top 8 America's Best Beer Cities

American Homebrewers
Association, 2015

Top 16 Best American Beer Cities

Thrillist, May 2015

1 of 33 American Beers to Drink Before You Die

Founders KBS
Thrillist, 2015

Top 10 Best Beer Cities

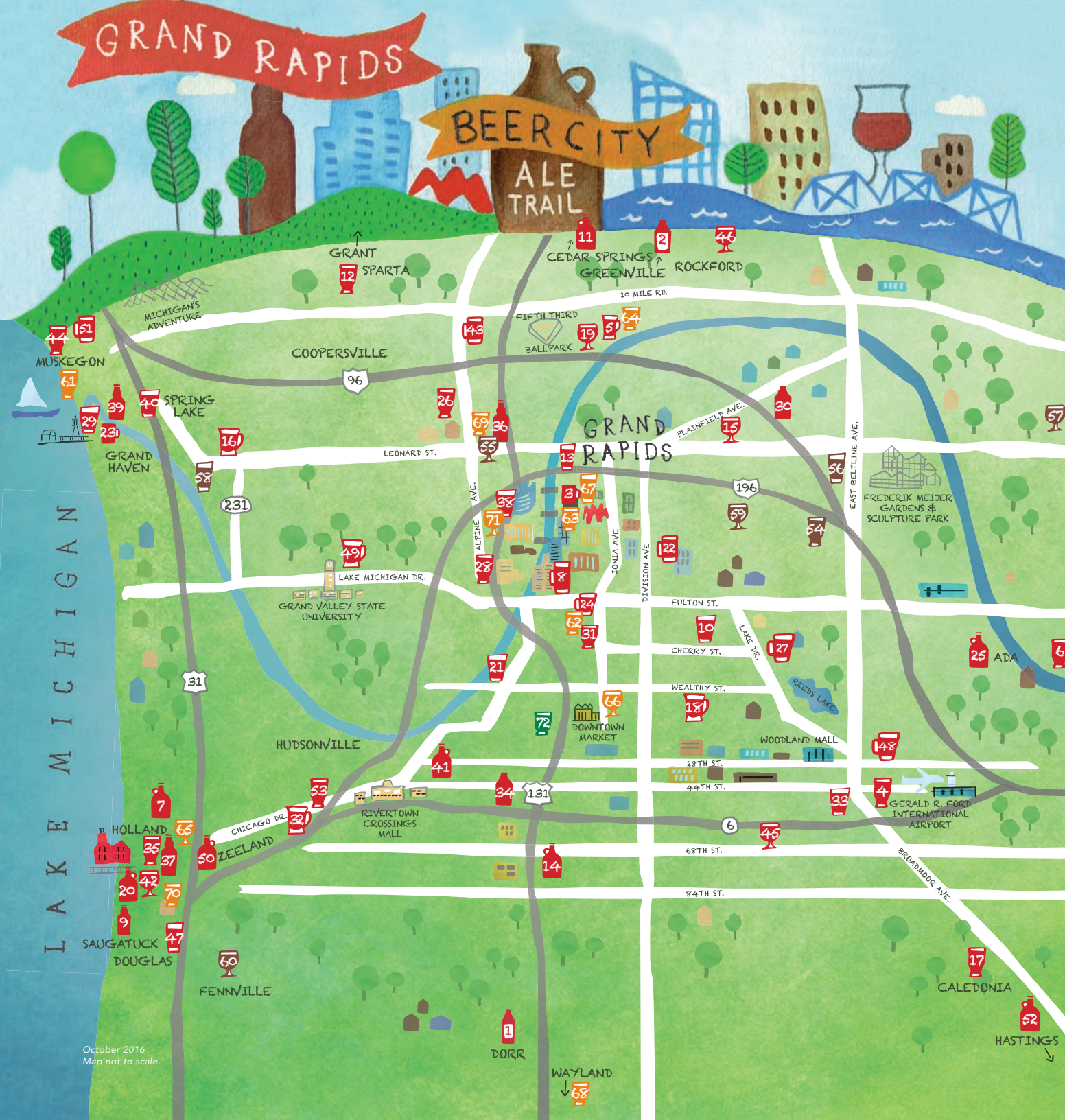
Livability, 2014

America's Best Craft Brewery

Founders Brewing Co.
The Daily Meal, 2014

America's Best Brewpub

HopCat
RateBeer.com, 2013-2016



October 2016
Map not to scale.

Become a Beer City Brewsader®!



Get a Passport to 32 incredible breweries along the Beer City Ale Trail. Taste the brews and collect stamps from **eight** of these breweries and we'll give you an exclusive **Brewsader** t-shirt. Collect all 32 stamps and you'll earn Ultimate Brewsader status. Details at ExperienceGR.com/Brewsader

Pick up your Passport at a participating brewery, marked with a **P** or visit the Welcome Center at **Grand Rapids Art Museum** (101 Monroe Center St NW).

You can also earn a Brewsader badge on Untappd – just check-in to **five** beers at any of the Brewsader breweries.


**Experience
GRAND RAPIDS**
ExperienceGR.com/Beer

Breweries

- 1. 5 Lakes Brewing Co.***
1638 142nd Ave
Dorr, MI 49323
616.359.9555
5lakesbrewing.com
- P 2. 57 Brew Pub & Bistro**
1310 W Washington St
Greenville, MI 48838
616.712.6226
57brewpub.com
- P 3. Atwater Grand Rapids**
201 Michigan Street NW
Grand Rapids, MI 49503
616.649.3020
atwaterbeer.com
- 4. Bell's Brew Pub**
Gerald R. Ford
International Airport
5500 44th St SE
Grand Rapids, MI 49512
- P 5. Bier Distillery**
5295 West River Dr NE Ste 100
Comstock Park, MI 49321
616.888.9746
bierdistillery.com
- 6. Big Boiler Brewing***
318 E Main St
Lowell, MI 49331
616.581.8554
fb.com/bigboilerbrewing
- 7. Big Lake Brewing**
977 Butternut Dr Suite #4
Holland, MI 49424
616.796.8888
biglakebrewing.com
- P 8. B.O.B.'s Brewery**
20 Monroe Ave NW
Grand Rapids, MI 49503
616.356.2000
thebobsbrewery.com
- 9. Brewery 4 Two 4***
321 Douglas Ave
Holland, MI 49424
616.889.1337
brewery4two4.com
- P 10. Brewery Vivant**
925 Cherry St SE
Grand Rapids, MI 49506
616.719.1604
breweryvivant.com
- P 11. Cedar Springs Brewing Company**
95 N Main
Cedar Springs, MI 49319
616.696.BEER
csbrew.com
- P 12. Cellar Brewing Company**
Sparta, MI 49345
616.205.5286
cellarbrewingco.com
- P 13. City Built Brewing***
820 Monroe Ave NW Suite 155
Grand Rapids, MI 49503
citybuiltbrewing.com
- P 14. Cranker's Restaurant & Brewery**
454 68th St SW
Grand Rapids, MI 49548
616.827.1919
crankersbrewery.com
- P 15. Creston Brewery**
1504 Plainfield Ave NE
Grand Rapids, MI 49505
616.805.4523
crestonbrewery.com
- 16. Dutch Girl Brewery**
14964 Cleveland St SW
Spring Lake, MI 49456
616.607.2026
dutchgirlbrewery.com
- P 17. E.B. Coffee & Pub**
8980 N Rodgers Court
Caledonia, MI 49316
616.891.7700
ebccoffeeandpub.com
- P 18. Elk Brewing - Grand Rapids**
700 Wealthy St SE
Grand Rapids, MI 49503
616.238.5227
elkbrewing.com
- P 19. Elk Brewing - Comstock Park**
400 Dodge St NE
Comstock Park, MI 49321
616.241.8172
elkbrewing.com
- 20. Fireside Brewing Co.**
430 W 17th St #27
Holland, MI 49423
616.294.3777
fb.com/firesidebrewing
- P 21. Founders Brewing Co.**
235 Grandville Ave SW
Grand Rapids, MI 49503
616.766.1195
foundersbrewing.com
- P 22. Fountain Hill Brewery**
151 Fountain St NE
Grand Rapids, MI 49503
616.234.3700
grcc.edu/fountainhillbrewery
- 23. Grand Armory Brewery**
17 S 2nd St
Grand Haven, MI 49417
616.414.7822
grandarmorybrewing.com
- P 24. Grand Rapids Brewing Co.**
1 Ionia Ave SW
Grand Rapids, MI 49503
616.458.7000
grbrewingcompany.com
- P 25. Gravel Bottom Craft Brewery and Supply**
418 Ada Dr
Ada, MI 49301
616.920.7398
gravelbottom.com
- P 26. Greyline Brewing Co.**
1727 Alpine Ave NW
Grand Rapids, MI 49504
greylinebrewing.com
- P 27. Harmony Brewing Company**
1551 Lake Dr SE
Grand Rapids, MI 49506
616.233.0063
harmonybeer.com
- P 28. Harmony Hall**
401 Stocking Ave NW
Grand Rapids, MI 49504
616.233.9186
harmonybeer.com
- 29. HawkPeak Brewing Company**
100 Washington Ave
Grand Haven, MI 49417
616-607-2060
hawkpeakbrewing.com
- P 30. The Hideout Brewing Company**
3113 Plaza Dr
Grand Rapids, MI 49525
616.361.9658
hideoutbrewing.com
- P 31. HopCat**
25 Ionia Ave SW
Grand Rapids, MI 49503
616.451.4677
hopcat.com/grand-rapids
- P 32. Hudsonville Pike 51 Brewing Co.**
3768 Chicago Dr
Hudsonville, MI 49426
616.662.4589
pike51.com
- P 33. Jaden James Brewery**
4665 Broadmoor Ave
Grand Rapids, MI 49512
616.656.4665
jadenjamesbrewery.com
- 34. Kitzingen Brewery**
1760 44th St SW #8
Wyoming, MI 49519
616.805.5077
kitzingen-brewery.com
- 35. Macatawa Ale Company**
102 S River Ave
Holland, MI 49423
616. 848.7677
macatawaalecompany.com
- P 36. The Mitten Brewing Co.**
527 Leonard St NW
Grand Rapids, MI 49504
616.608.5612
mittenbrewing.com
- 37. New Holland Brewing Co.**
66 E 8th St
Holland, MI 49423
616.355.6422
newhollandbrew.com
- P 38. New Holland The Knickerbocker**
417 Bridge St NW
Grand Rapids, MI 49504
616.345.5642
newholland.com/theknickerbocker
- 39. Odd Side Ales**
41 Washington Ave
Grand Haven, MI 49417
616.935.7326
oddsideales.com
- 40. Old Boys' Brewhouse**
971 W Savidge St
Spring Lake, MI 49456
616.850.9950
oldboysbrewhouse.com
- P 41. Osgood Brewing**
4051 Chicago Dr SW
Grandville, MI 49418
616.432.3881
osgoodbrewing.com
- 42. Our Brewing Company**
76 E 8th St
Holland, MI 49423
616.994.8417
ourbrewingcompany.com
- P 43. Perrin Brewing Company**
5910 Comstock Park Dr NW
Comstock Park, MI 49321
616.551.1957
perrinbrewing.com
- 44. Pigeon Hill Brewing Company**
500 W Western Ave Suite 1
Muskegon, MI 49440
231.375.5184
pigeonhillbrew.com
- P 45. Railtown Brewing Co.**
3555 68th St SE
Dutton, MI 49316
616.881.2364
railtownbrewing.com
- P 46. Rockford Brewing Company**
12 E Bridge St
Rockford, MI 49341
616.951.4677
rockfordbrewing.com
- 47. Saugatuck Brewing Company**
2948 Blue Star Hwy
Douglas, MI 49406
269.857.7222
saugatuckbrewing.com
- P 48. Schmohz Brewing Co.**
2600 Patterson SE
Grand Rapids, MI 49546
616.949.0860
schmohz.com
- 49. Trail Point Brewing Company**
6035 Lake Michigan Dr
Allendale, MI 49401
616.895.2739
trailpointbrewing.com
- 50. Tripel Root**
146 E Main Ave
Zeeland, MI 49464
616.953.0050
tripelroot.com
- 51. Unruly Brewing Co.**
360 W Western Ave
Muskegon, MI 49440
231.288.1068
unrulybrewing.com
- 52. Walldorff Brewpub and Bistro**
105 E State St
Hastings, MI 49058
269.945.4400
walldorffbrewpub.com
- P 53. White Flame Brewing Co.**
5234 36th Ave
Hudsonville, MI 49426
616.209.5098
whiteflamebrewing.com
- Cideries**- 54. The People's Cider Co.**
600 Maryland Ave NE, Suite B
Grand Rapids, MI 49505
616.322.7805
thepeoplescider.com
- 55. The People's Cider Co. Tasting Room***
539 Leonard St NW
Grand Rapids, MI 49504
thepeoplescider.com
- 56. Robinette's Winery & Cider Mill**
3142 Four Mile Road NE
Grand Rapids, MI 49525
616.361.5567
robinettes.com
- 57. Sietsema Orchards & Cider Mill**
8540 2 Mile Road NE
Ada, MI 49301
616.676.5584
sietsemaorchards.com
- 58. Vander Mill Spring Lake**
14921 Cleveland St
Spring Lake, MI 49456
616.842.4337
vandermill.com
- 59. Vander Mill Grand Rapids**
505 Ball Ave NE
Grand Rapids, MI 49503
616.259.8828
vandermill.com
- 60. Virtue Cider**
2170 62nd St
Fennville, MI 49408
269.650.0668
virtuecider.com
- Distilleries**- 61. 18th Amendment Spirits Co.***
350 W Western Ave
Muskegon, MI 49440
18thamendmentspirits.com
- 62. Artesian Distillers Hemingway Lounge**
15 Ionia Ave SW #100
Grand Rapids, MI 49503
616.238.7031
fb.com/hemingwaygr
- 63. Atwater Grand Rapids***
201 Michigan Street NW
Grand Rapids, MI 49503
616.649.3020
atwaterbeer.com
- 64. Bier Distillery**
5295 West River Dr NE Ste 100
Comstock Park, MI 49321
616.888.9746
bierdistillery.com
- 65. Coppercraft Distillery**
184 120th Ave
Holland, MI 49424
616.796.8274
coppercraftdistillery.com
- 66. Grand Traverse Distillery Tasting Room**
435 Ionia Ave SW
Grand Rapids, MI 49503
616.288.5442
grandtraversedistillery.com
- 67. Gray Skies Distillery**
700 Ottawa
Grand Rapids, MI 49503
616.893.3305
grayskiesdistillery.com
- 68. Jayda Gale Distillery***
152 S Main St
Wayland, MI 49348
jaydagaledistillery.com
- 69. Long Road Distillers**
537 Leonard St NW
Grand Rapids, MI 49504
longroaddistillers.com
- 70. New Holland Artisan Spirits**
66 E 8th St
Holland, MI 49423
616.355.6422
newhollandbrew.com
- 71. New Holland The Knickerbocker**
417 Bridge St NW
Grand Rapids, MI 49504
616.345.5642
newholland.com/theknickerbocker

*Coming Soon, Check Website

P = Participating Beer City Brewsader Passport Brewery

Other West Michigan Trail Stops



Breweries

- A. Arcadia Brewing Co.**
103 W Michigan Ave
Battle Creek, MI 49017
269.963.9690
arcadiaales.com
- B. Bell's Brewery**
355 E Kalamazoo Ave
Kalamazoo, MI 49007
269.382.2332
bellsbeer.com
- C. Brew Works of Fremont**
5909 S Warner Ave
Fremont, MI 49412
231.924.6855
brewworksoffremont.com

- D. Brite Eyes Brewing Co.**
1156 S Burdick Ste A
Kalamazoo, MI 49001
269.220.5001
fb.com/briteeyesbrewingco
- E. Boatyard Brewing Company**
432 E Paterson St
Kalamazoo, MI 49009
269.226.0300
boatyardbrewing.com
- F. Cranker's Brewery**
213 S State St
Big Rapids, MI 49307
231.796.1919
crankersbrewery.com

- G. Dark Horse Brewing Co.**
511 S Kalamazoo Ave
Marshall, MI 49068
269.781.9940
darkhorsebrewery.com
- H. DirtBag Brewing Company***
420 S State St
Gobles, MI 49055
dirtbagbrewing.com
- I. Fetch Brewing Company**
100 W Colby St
Whitehall, MI 49461
231.292.1048
fetchbrewing.com
- J. Gonzo's Biggdogg Brewing Company**
140 S Westnedge Ave
Kalamazoo, MI 49007
269.382.2739
gonzosbiggdoggbrewing.com
- K. Latitude 42 Brewing Company**
7842 Portage Rd
Portage, MI 49024
269.459.4242
latitude42brewingco.com

- L. Millgrove Brewing Co.**
633 Hooker Rd
Allegan, MI 49010
269.355.1915
millgrovebrewing.com

- M. Newaygo Brewing Company**
19 State Rd
Newaygo, MI 49337
231.452.6551
newaygobrewing.com

- N. Old Mill BrewPub**
717 E Bridge St
Plainwell, MI 49080
269.204.6601
oldmillbrew.com

- O. Olde Peninsula Brewpub**
200 E Michigan Ave
Kalamazoo, MI 49007
269.343.2739
oldepenkazo.com

- P. One Well Brewing**
4213 Portage Street
Kalamazoo, MI 49001
269.459.9240
onewellbrewing.com

- Q. The OpenRoad Brewery**
128 S Main St
Wayland, MI 49348
269.792.BREW
openroadbrewing.com

- R. Paw Paw Brewing Co.**
929 E Michigan Ave
Paw Paw, MI 49079
269.415.0145
pawpawbrewing.com

- S. Rupert's Brew House**
773 W Michigan Ave
Kalamazoo, MI 49007
269.337.9911
rupertsbrewhouse.com

- T. Steele Street Brewing**
300 S Steele St
Ionia, MI 48846
616.523.4003
fb.com/steelestreet300

- U. Texas Corners Brewing Company**
6970 Texas Dr
Kalamazoo, MI 49009
269.870.7724
texascornersbrewingcompany.com

- V. Tibbs Brewing Company**
402 S Burdick St
Kalamazoo, MI 49007
877.762.7397
tibbsbrewing.com

- W. Territorial Brewing Company**
256 Helmer Rd N
Springfield, MI 49037
269.282.1694
territorialbrewing.com

Cideries

- X. Ridge Cider Co.**
351 W 136th St
Grant, MI 49327
231.674.2040
ridgecider.com

Distilleries

- Y. Green Door Distilling Co.**
429 E North St
Kalamazoo, MI 49007
269.929.7341
greendoordistilling.com
- Z. Kalamazoo Stillhouse***
618 E Michigan Ave
Kalamazoo, MI 49007
kalamazoostillhouse.com

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